



## Shipcare Rapid Response

Stone Marine Shipcare dispatched a six man service team to QingDao Beihai Shipyard, China, to carry out back-to-back propeller repairs on two Danish bulk carriers that had sustained ice damage.

## 2 vessels repaired simultaneously

A Stone Marine Shipcare Service Technician had attended both vessels in Canada, prior to the dry docking, to carry out the necessary measurement afloat in order to manufacture new replacement tip sections.

The two vessels dry docked simultaneously and as soon as the damaged propellers arrived in the workshop, our service team immediately put their many years of propeller repair experience into action.

In total, six large tip pieces were positioned and welded back into place following Class approved repair procedures previously presented.

Both propellers were re-tipped, a post weld heat treatment (PWHT) cycle carried out and balance tolerances checked.

The vessel's dry docking schedule was eight days with all propeller repair work being carried out in seven.

The propellers were refitted and normal service was resumed with no delays incurred.

